

525109-1	REVISION A	ABOVE BILL OF MATERIAL, DISREGARD "CRITICAL APPLICATION ITEM" NOTE. IN NOTE 1, NAVSEA-S9074-AR-GIB-010/278 (SUPERSEDING "NAVSEA S907-AR-G18-010/278") ALSO, AWS A5.9 (SUPERSEDING "ANSI/AWS A5.9"). IN NOTE 3, NAWC CAGE CODE-PART NUMBER (SUPERSEDING "NAWC PART NO.")). DISREGARD "PROCURING ACTIVITY TAKE NOTE", NOTE ON DRAWING
420485-2	REVISION C	IN "ASSOCIATED DOCUMENT" BLOCK, DISREGARD "ANSI/ASME B46.1". DISREGARD NOTE 1, IN LIEU THEREOF THE FOLLOWING SHALL APPLY: REMOVE BURRS AND BREAK ALL SHARP EDGES .015 MAX. IN NOTE 4, ASME Y14.5M-1982 (SUPERSEDING "ASME Y14.5M"). ADD NOTE: SURFACE ROUGHNESS IN MICRO INCHES SHALL BE INTERPRETED IN ACCORDANCE WITH ASME B46.1.
525108-1	REVISION A	IN "ASSOCIATED DOCUMENTS" BLOCK, DISREGARD "ANSI/ASME B46.1". ABOVE BILL OF MATERIAL, DISREGARD "CRITICAL APPLICATION ITEM" NOTE. IN NOTE 4, NAWC CAGE CODE-PART NUMBER (SUPERSEDING "NAWC PART NUMBER"). IN NOTE 7, AWS A2.4 (SUPERSEDING "ANSI/AWS A2.4"). IN NOTE 8, NAVSEA S9074-AR-GIB-010/278 (SUPERSEDING "NAVSEA S907-AR-G18-010/278"). IN NOTE 10, ASME B16.5 (SUPERSEDING "ANSI/ASME B16.5"). DISREGARD "PROCURING ACTIVITY TAKE NOTE", NOTE ON DRAWING
515252	REVISION H	IN "MECHANICAL FINISH" BLOCK, ASME B46.1 (SUPERSEDING "ASA B46"). IN BILL OF MATERIAL, IN "SPECIFICATION" BLOCK, ACROSS FROM "O" RING PART NUMBERS MS28775-236 AND MS28775-241, ADD AS28775; FOR BALL (.375 DIA.) MS19059 (SUPERSEDING "MS150461"). IN FIELD OF DRAWING, MS19059 (SUPERSEDING "MS150461"). IN NOTE 2, NAWC CAGE CODE-PART NO. (SUPERSEDING "NAWC PART NO.") AND ADD "WHEN PART IS SUPPLIED AS PART OF AN ASSEMBLY, IDENTIFICATION IS NOT REQUIRED".
MILITARY STANDARDS:		
MS19059	REVISION C	-----
	NOTE 1:	UNLESS OTHERWISE SPECIFIED, IDENTIFY IN ACCORDANCE WITH MIL-STD-130, INCLUDING, NAWC CAGE CODE-PART NUMBER AND CONTRACT NUMBER.

NOTE 2:

SECTION 326 OF THE 1993 DEFENSE AUTHORIZATION ACT PLACES RESTRICTIONS ON THE USE OF CLASS I OZONE DEPLETING SUBSTANCES (ODS). UNTIL SUCH TIME AS THESE CLASS I ODS'S ARE ELIMINATED FROM MILITARY DRAWINGS AND SPECIFICATIONS (INCLUDING SECOND TIER, I.E., THOSE SPECIFICATIONS LISTED IN THE SPECIFICATIONS LISTED ON THE DRAWINGS), THE FOLLOWING SHALL APPLY:

1. THE CONTRACTOR SHALL USE A GOVERNMENT APPROVED NON-OZONE DEPLETING SUBSTANCE.

2. IF A GOVERNMENT APPROVED NON-OZONE DEPLETING SUBSTANCE IS UNKNOWN/UNAVAILABLE, THE CONTRACTOR SHALL CONTACT 4.8.1.4 AT NAWCAD LAKEHURST FOR AN ACCEPTABLE SUBSTITUTE, AN ALTERNATE PROCESS OR A WAIVER OF THE REQUIREMENT.

SEE ATTACHED PAGES FOR QUALITY ASSURANCE REQUIREMENTS.